



CEMONT

BLUMIG Automotive



www.cemont.com

 **AIR LIQUIDE**
WELDING

BLUMIG Automotive



BLUMIG Automotive is specially designed for the repair and construction of galvanised and primed high tensile steels in the automotive industry.

BLUMIG Automotive is also a solution for all other MIG welding applications, due to the 2 torches it is easy to switch from MIG brazing to MIG welding.

Equipped with 2 torches with a rotating (360°) neck, with the possibility to plug a spool gun for aluminium applications, BLUMIG Automotive is a simple, high quality and effective solution for MIG welding and brazing on thin materials.

CHARACTERISTICS

Welding Modes : 2 Times / 4 Times / Spot welding/ Interval welding

Wire feeders : 2 wire feeders for 300 mm spools, 4 rolls, Spool Gun (option)

Anti-sticking

Trolley for 2 gas cylinders (M20)

Torches with 360° rotating neck



CEMON

BLUMIG automotive

Current range	20 - 200 A
Voltage adjustment	20
Duty cycle, 30 %	155 A
Open circuit voltage	14 - 30 V
Mains voltage	3 x 400 +/- 10 % V
Fuse	10 A
Wire size	0.6 - 1.2 mm
Wire reel capacity	5 - 15 kg
Wire speed	2 - 14 m/min
Protection class	IP 21
Dimensions L x W x H	720 x 380 x 900 mm
Weight	82 kg

European standards

EN 60974.1 EN 60974.10
EN 60974.5 (Class A)

BLUMIG automotive

Ref. W 000 277 369

Standard equipped with:

Primary cable (4m)

User manual

Safety instructions

Earth cable with clamp

Rolls for 0,6 - 0,8 mm

Options and accessories:

TM 141T 3 m torch
W 000 277 007

Spool Gun option
W 000 277 973

SG 150 Spool Gun 6 m
W 000 228 491



Contacts

BELGIUM

AIR LIQUIDE WELDING BELGIUM SA
Z.I. West Grijsen - Grijsenlaan 5 - 3300 TIENEN
Tel.: +32 16 80 48 20 - Fax: +32 16 78 29 22

CZECH REPUBLIC

AIR LIQUIDE WELDING CZ s.r.o.
Podnikatelská 565 - Areal SVUM - 190 11 PRAHA
9 - Búchovice
Tel.: +420 274 023 163 - Fax: +420 274 023 233

FRANCE

AIR LIQUIDE WELDING FRANCE
13, rue d'Épluches - BP 70024 Saint-Ouen l'Aumône
95315 CERGY PONTOISE Cedex
Tel.: +33 1 34 21 31 33 33 - Fax: +33 1 34 21 31 30

HUNGARY

AIR LIQUIDE WELDING HUNGARY kft.
Krisztina ktr. 39/b - H-1013 BUDAPEST
Tel.: +36 1 339 8650 - Fax: +36 1 339 8649

ITALY

CEMONT S.p.A. - Loc. Casalmenini
37010 Rivoli Veronese VERONA
Tel. +39 045 6208993 - Fax +39 045 6200548

LUXEMBURG

AIR LIQUIDE WELDING LUXEMBURG
5 rue de la Déportation
BP 1385 - L - 1415 LUXEMBURG
Tel.: +352 485456 - Fax +352 48 54 57

NETHERLANDS

AIR LIQUIDEWELDING NETHERLANDS
Rudonk 6 B - NL 4824 AJ BREDA
Tel.: +31 76 541 00 80 - Fax: +31 76 541 58 96

POLAND

AIR LIQUIDE WELDING POLSKA - SP. Z.o.o
UŁ. Porcelanowa 10 - 40-246 KATOWICE
Tel.: +48 32 609 04 50 - Fax: +48 32 609 04 60

PORTUGAL

AIR LIQUIDE SOLDADURA LDA
Rua Dr. António Loureiro Borges, 4-2ºArquiparque
Miraflores - 1495-131 ALGÉS
Tel.: +351 21 41 64 900 - Fax: +351 21 41 69 40

ROMANIA

DUCTIL
Aleea Industriilor Nr 1 - 120224 BUZAU
Tel.: +40 238 722 058 - Fax: +40 238 716 861

RUSSIA

AIR LIQUIDE WELDING
17 Vorontsovskaya Str. - 109147 MOSCOW
Tel.: +7 495 641 28 98 - Fax: +7 495 641 28 91

SLOVAKIA

AIR LIQUIDE WELDING CENTRAL EUROPE S.R.O.
Pražska 35 - 94901 NITRA
Tel: +421 37 692 46 01 - Fax: +421 37 651 99 19

SPAIN

OERLIKON SOLDADURA SA
Poligono Industrial la Noria Carretera de Castellon
Km-15,500 - 50730 El Burgo de Ebro - ZARAGOZA
Tel.: +34 976 10 47 00 - Fax: +34 976 10 42 67

U. K.

AIR LIQUIDEWELDING Ltd
Low March / London Road - DAVENTRY
Northants NN11 4SD
Tel.: +44 1 327 70 55 11 - Fax: +44 1 327 70 13 10

UKRAINE

AIR LIQUIDE WELDING UKRAINE, Llc.
1 rue Proskura - bureau 106A - 61070 KHARKOV
Tel.: +380 577 546 867 - Fax: +380 577 546 867

Contacts for other countries

ALW Export Department Italy

Via Torricelli15/A
37135 VERONA
Tel.: +39 045 82 91 511- Fax: +39 045 82 91 536
E-mail: export.alwitaly@airliquide.com

ALW Export Department France

13, rue d'Épluches - BP 70024 Saint Ouen l'Aumône
95315 CERGY-PONTOISE Cedex
Tel.: +33 1 34 21 33 33 - Fax: +33 1 30 37 19 73
E-mail: export.alwfrance@airliquide.com

www.cemont.com



Air Liquide is the world leader in gases for industry, health and the environment, and is present in over 75 countries with 43,000 employees Oxygen, nitrogen, hydrogen and rare gases have been at the core of Air Liquide's activities since its creation in 1902. Using these molecules, Air Liquide continuously reinvents its business, anticipating the needs of current and future markets. The Group innovates to enable progress, to achieve dynamic growth and a consistent performance. Air Liquide combines many products and technologies to develop valuable applications and services not only for its customers but also for society.