

THE **SMALL PACK** OFFER

>> **SPEEDARC / EASYARC**

General purpose applications on steel

>> **RAPIDARC / UNIVARC**

General purpose applications on steel
All positions

>> **TUBARC**

Pipe welding applications

>> **RESISTARC / TENSARC**

For applications on steel requiring
demanding mechanical properties

>> **INOXARC 316 L**

Stainless steel
Repair applications on stainless steel
including food processing parts

>> **INOXARC 308 L**

Highly versatile electrode for stainless steel

>> **INOXARC 312**

Repair
Ideal for buffer layers before hardfacing

>> **MANGANARC 600**

Hardfacing
For components submitted to abrasion

>> **CASTARC**

Cast iron welding
For joining hardfacing
on cast-iron




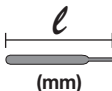





**COATED
ELECTRODES**

The small pack



ORDERING INFORMATION:

	 Ø (mm)	 l (mm)	 kg /1000	Quant.		Cat. nr
						
SPEEDARC <i>page 6-2</i>	2.0	350	12.8	70	840	W 000 287 030
	2.5	350	19.5	50	600	W 000 287 031
	3.2	350	31.9	30	360	W 000 287 032
	4.0	350	48.1	20	240	W 000 287 033
RAPIDARC <i>page 6-3</i>	1.6	300	7.5	80	960	W 000 287 006
	2.0	350	11.7	60	720	W 000 287 007
	2.5	350	18.4	38	456	W 000 287 008
	3.2	350	25.0	24	288	W 000 287 009
EASYARC <i>page 6-4</i>	4.0	350	44.4	18	216	W 000 287 010
	2.0	350	12.7	55	660	W 000 287 049
	2.5	350	20.0	35	420	W 000 287 050
	3.2	350	30.0	20	240	W 000 287 051
UNIVARC <i>page 6-5</i>	4.0	350	50.0	10	120	W 000 287 052
	2.0	350	14.0	50	600	W 000 287 016
	2.5	350	17.5	40	480	W 000 287 017
	3.2	350	29.2	24	288	W 000 287 018
TUBARC <i>page 6-6</i>	4.0	450	60.0	15	180	W 000 287 019
	2.0	300	10.0	60	720	W 000 287 038
	2.5	350	17.5	40	480	W 000 287 039
	3.2	350	30.0	20	240	W 000 287 040
TENSARC <i>page 6-7</i>	4.0	350	46.7	15	180	W 000 287 041
	2.5	350	20.0	30	360	W 000 287 072
	3.2	350	35.0	20	240	W 000 287 073
	4.0	350	50.0	10	120	W 000 287 074
RESISTARC <i>page 6-8</i>	2.0	300	21.4	60	720	W 000 287 061
	2.5	300	18.9	40	480	W 000 287 062
	2.5	350	22.3	40	480	W 000 287 063
	3.2	350	35.7	25	300	W 000 287 064
INOXARC 316L <i>page 6-9</i>	4.0	350	51.0	15	180	W 000 287 065
	1.6	300	8.0	50	600	W 000 287 087
	2.0	300	12.0	50	600	W 000 287 088
	2.5	300	16.7	30	360	W 000 287 089
INOXARC 308L <i>page 6-10</i>	3.2	350	33.3	15	180	W 000 287 090
	4.0	350	50.0	10	120	W 000 287 091
	2.0	300	12.0	50	600	W 000 287 079
	2.5	300	16.7	30	360	W 000 287 080
INOXARC R 312 <i>page 6-11</i>	4.0	350	50.0	10	120	W 000 287 081
	2.5	300	17.9	28	336	W 000 287 095
	3.2	350	40.0	15	180	W 000 287 096
MANGANARC 600 <i>page 6-12</i>	4.0	350	50.0	10	120	W 000 287 097
	3.2	450	40.0	20	240	W 000 287 107
CASTARC <i>page 6-12</i>	4.0	450	60.0	15	180	W 000 287 108
	2.5	350	19.2	26	312	W 000 287 101
	3.2	350	33.3	12	144	W 000 287 102
	4.0	350	50.0	10	120	W 000 287 103

MMA ELECTRODES - SMALL PACKAGING

WELDING CONSUMABLES